



CLARK-DRAIN
THE DRAINAGE COMPANY
STATION ROAD, YAXLEY, PETERBOROUGH
PE7 3EQ
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DIMENSIONS IN MILLIMETRES
PROJECTION
TOLERANCE UNLESS OTHERWISE SPECIFIED
CASTINGS ±1mm
MACHINED DIM'S ±0.4mm

DRN N WOOLLEY
DATE 11/05/2016
SCALE 1:10

MATERIAL SG IRON
BS EN 1563-2011-GJS
500-7

FINISH BLACK BITUMEN
WEIGHT 75 kg

TOLERANCES UNLESS OTHERWISE STATED:
COVER TO FRAME CLEARANCE PER SIDE FOR SINGLE COVERS AND DOUBLE TRIANGLE COVERS:
1mm MINIMUM TO 2.5mm MAXIMUM
COVER TO FRAME CLEARANCE FOR MULTIPLE COVERS:
COVER TO FRAME CLEARANCE - 1mm TO 2.5mm WITH 1mm TO 2mm BETWEEN EACH COVER OR PAIR OF COVERS
ALL CLEAR OPENINGS - +4/-0
NOTE - DIMENSIONS IN **STARRED GROUP MUST NOT BE ALLOWED TO AFFECT COVER/FRAME CLEARANCES ABOVE

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READ ALL NOTES
DO NOT SCALE
IF IN DOUBT, ASK

TITLE
CD1659AH KMD

SHEET	1 of 1
CLKS	CD 644
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